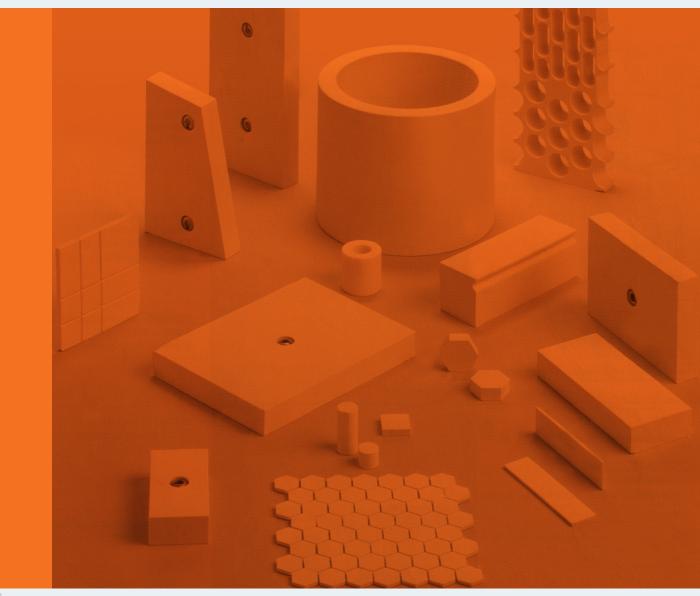


Wear resistant High Alumina Ceramics

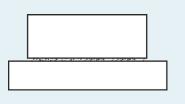


AVAILABLE SHAPES | TYPICAL APPLICATIONS

Available shapes	Typical applications	Advantages
Full brick		 Facilitates sliding No caking of material Low maintenance
Weldable brick		 Double wear protection due to double thickness at the same weight as steel or casting
Bolt-on brick		» Product safety» Low maintenance costs» High efficiency
Hexagonal tiles on mat		 » Minimal weight » Noise reduction » Highly wear resistant » Can be adapted to suit the media
Rectangular tiles on mat	0000000	 Considerably increased service life Minimal down times
Rectangular tiles with rubber lining		» Simple to install» For all pipe diameters
Moulded parts		» Any form can be supplied to requirement



METHODS OF FIXING | INSTALLATION SERVICES



ADHESIVE

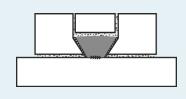
Materials used are epoxy resin, cements, heat resistant putty.

Applications:

Suitable for temperatures up to 150°C for use on even surfaces and slightly inclined walls. Where there are strong thrusting forces, thrust bars must be welded in at intervals.

Advantages:

Low cost, simple to install



WELDING

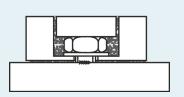
Materials used for lining (depending on temp.): silicone rubber, epoxy resin, cements

Applications:

suitable for temperatures up to 1400°C, for use on vertical walls, sharply inclined walls.

Advantages:

Quick to install, temperature resistant.



BOLTING

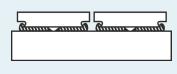
Materials used for lining (depending on temp.): silicone rubber, epoxy resin, cements

Applications:

For overhead installations and on vertical walls

Advantages:

Low cost, simple to install



CLAMPING

Applications:

For surfaces exposed to high temperatures and where extremely abrasive media is being transported.

Advantages:

Temperature resistant surface, easy to replace, existing clamping device can be re-used, smooth surface as no plugs needed.

INSTALLATION SERVICE

For installation of hard ceramic parts, we offer three possibilities:

- » Installation at client site by our specialists.
- » Installation at our works if the units can be transported.
- » Installation by client themselves following instructions from our specialists.

Standard dimensions of rectangular hard ceramic tiles

Dimension Length x Width (mm)	Typical thickness of hard ceramic tile (mm)			Quantity required for 1 sq.m (nos.)
20 x 20	3			2500
50 x 50	6	10	13	400
100 x 100	10	15	20	100
100 x 150	10	15	20	66
150 x 200	10	15	20	33

Other sizes available on request.

Specifications and technical data

Highly wear resistant hard ceramics are aluminium oxide sintered parts (Al_2O_3) which are manufactured by a special process. The outstanding features of these ceramics are extraordinary high abrasion resistance and high temperature resistance.

Features	Hardcarb - K85 (85% Al ₂ O ₃)	Hardcarb - K92 (92% Al ₂ O ₃)
Specific gravity g/cm3	3.39	3.6
Hardness HRC	73	79
Water absorption	-	
Colour	White	White
Temp. resistance in oC max	1400	1500
Flexural strength at 25 oC in N/mm2	296	338
Ductile strength at 25 oC in N/mm2	155	221
Compressive strength at 25 oC in N/mm2	1930	2482

Contact Us

HARDCARB TECHNOLOGIES PVT. LTD.

R-728, TTC Industrial Area, M.I.D.C. Rabale, Navi-Mumbai 400 701, India. t: +91 (22) 27642433 / 68414141 e: sales@hardcarb.com w: www.hardcarb.com Authorized Distributor